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| Corresponding Author | Family Name | Mai | |
| | Particle | | |
| | Given Name | Viet-Chinh | |
| | Prefix | | |
| | Suffix | | |
| | Role | | |
| | Division | Department of Civil Engineering | |
| | Organization | Kumoh National Institute of Technology | |
| | Address | Gumi, 39177, Korea | |
| | Email | maivietchinh@lqdtu.edu.vn | |
| Author | Family Name | Dao | |
| | Particle | | |
| | Given Name | Cong-Binh | |
| | Prefix | | |
| | Suffix | | |
| | Role | | |
| | Division | Department of Civil Engineering | |
| | Organization | Le Quy Don Technical University | |
| | Address | Ha Noi, Vietnam | |
| | Email | | |
| Author | Family Name | Pham | |
| | Particle | | |
| | Given Name | Hoang | |
| | Prefix | | |
| | Suffix | | |
| | Role | | |
| | Division | Department of Civil Engineering | |
| | Organization | Le Quy Don Technical University | |
| | Address | Ha Noi, Vietnam | |
| | Email | | |
| Abstract | The most important an and concrete, with app and steel utilizes the composite members of concrete technology re common name Ultra H | In d most frequently encountered combination of construction materials is that of steel plications in multi-story buildings and constructions. The combination of concrete compressive strength of concrete and tensile capacity of steel and the resulting ffer many structural as well as economic benefits. The recent development of esulting in a new type of concrete with many advanced properties, it is called in High Performance Concrete (UHPC). By substituting UHPC to Normal Concrete, the | |

resistance of concrete materials could be reached the resistance capacity of steel and consequently, obtaining optimal load caring of each contribution material. The replacement does not only increase the stiffness and overall ultimate strength but also reduces the cross-section of the composite beams. Furthermore, the need for economical alternatives for steel-normal concrete composite structure and faster construction processes during the erection of structures, boost the investigation in the domain of steel-UHPC composite construction. This study presents a numerical simulation to investigate the structural performance of steel-UHPC Composite Column under axial and flexural loading. Non-linear finite element analysis was conducted, which uses the Concrete Damaged Plasticity (CDP) model. The numerical results of the proposed model showed a good agreement with the experimental result to capture the behavior of steel-UHPC composite column under axial force and bending moment.

KeywordsUltra High Performance Concrete (UHPC) - Composite column - Simulation model - Concrete Damaged(separated by '-')Plasticity (CDP)

Behavior of Steel-UHPC Composite Column Under Axial and Flexural Loading



Viet-Chinh Mai, Cong-Binh Dao, and Hoang Pham

Abstract The most important and most frequently encountered combination of 1 construction materials is that of steel and concrete, with applications in multi-2 story buildings and constructions. The combination of concrete and steel utilizes 3 the compressive strength of concrete and tensile capacity of steel and the resulting Δ composite members offer many structural as well as economic benefits. The recent 5 development of concrete technology resulting in a new type of concrete with many 6 advanced properties, it is called in common name Ultra High Performance Concrete 7 (UHPC). By substituting UHPC to Normal Concrete, the resistance of concrete mate-8 rials could be reached the resistance capacity of steel and consequently, obtaining 9 optimal load caring of each contribution material. The replacement does not only 10 increase the stiffness and overall ultimate strength but also reduces the cross-section 11 of the composite beams. Furthermore, the need for economical alternatives for steel-12 normal concrete composite structure and faster construction processes during the 13 erection of structures, boost the investigation in the domain of steel- UHPC composite 14 construction. This study presents a numerical simulation to investigate the structural 15 performance of steel-UHPC Composite Column under axial and flexural loading. 16 Non-linear finite element analysis was conducted, which uses the Concrete Damaged 17 Plasticity (CDP) model. The numerical results of the proposed model showed a 18 good agreement with the experimental result to capture the behavior of steel-UHPC 19 composite column under axial force and bending moment. 20

²¹ Keywords Ultra High Performance Concrete (UHPC) · Composite column ·

22 Simulation model · Concrete Damaged Plasticity (CDP)

V.-C. Mai (🖂)

Department of Civil Engineering, Kumoh National Institute of Technology, Gumi 39177, Korea e-mail: maivietchinh@lqdtu.edu.vn

C.-B. Dao · H. Pham Department of Civil Engineering, Le Quy Don Technical University, Ha Noi, Vietnam

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1 Introduction

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The classification of the world's 100 tallest buildings by construction material from 1930 to 2016 shows that from 1930 to 1960 most of the world's 100 tallest buildings were built using steel [1]. After 1960, there is a gradual decrease in steel-based construction which drops to 9% in 2016. Meanwhile, from 1980 to 2016 the use of composite steel-concrete construction in tall buildings increased gradually from 12% to 53% respectively. This highlights the scope of utilization of composite structures in the construction industry.

UHPC is a new class of concrete that has been developed in recent decades for 31 its exceptional properties of strength and durability and UHPC is rapidly emerging 32 as a premier material for the construction field. The water-to-binder ratio (w/b) is 33 often 0.20 or less, facilitated by the use of specialty high-range water reducers. The 34 dense particle packing, combined with the ultra-low w/b, creates in the concrete a 35 highly refined microstructure that provides exceptional strength and durability [2-4]. 36 Compared to conventional and high-performance concretes, UHPC can provide a 3-37 to 5-fold increase in compressive strength. A key differentiator between structural 38 UHPC and other classes of concrete is the material's high tensile performance, which 39 derives from a combination of the refined microstructure and the high-strength steel 40 microfibers that are incorporated into the mixture at dosages between about 1 and 3%, 41 by volume. The high tensile strength and post-cracking ductility of UHPC provide 42 significant benefit for structural design, which can allow for the virtual elimination 43 of the minimum reinforcing bars required, and increase the shear resistance of the 44 material [5–9]. 45

Since UHPC is a relatively new material, there were limited studies of UHPC-steel 46 composite structure. Huiwen et. al took the experimental and numerical study on the 47 axial compressive behavior of a novel composite column that consists of a prefabri-48 cated grid-reinforced UHPC stay-in-place formwork and post-cast concrete[10]. The 49 obtained results revealed that the composite columns exhibited both higher axial load 50 carrying capacity and elastic modulus, while the brittle property of UHPC generated a 51 decrease in ductility and toughness. Tue et al. studied the UHPC filled tubes with high 52 bearing capacities and sufficient ductility. In this research, the UHPC filled steel tube 53 columns were compared to the composite column with steel core and show benefit in 54 the costs per load unit as well as the possibility of the realization. Furthermore, some 55 structural solutions for a joint element that needed to transfer loading from UHPC 56 composite columns to conventional concrete slab were proposed as well [11]. In 57 addition, some structural solutions for a joint element that needed to transfer loading 58 from UHPC composite columns to the conventional concrete slab were proposed as 59 well. The present study investigates the structural behavior of steel-UHPC composite 60 columns under axial force and lateral load. The obtained results from the research 61 expanded the understanding of the UHPC composite structure and its application in 62 the construction field. 63

64 **2** Model and Material

In terms of the existing constitutive model, the Concrete Damage Plasticity (CDP) 65 model represents a good compromise between simplicity and accuracy for large-scale 66 computations and has been implemented in ABAQUS for numerical simulations. 67 CDP model was firstly introduced by Lubliner et al. for monotonic loading [12]. Lee 68 and Fenves developed this model for cyclic and dynamic loadings [13]. CDP model is 69 a continuum, plasticity-damage based model that allows for separate input of stress-70 strain relations, damage parameters, and strain rates in tension and compression. 71 CDP model can represent various types of concrete using a set of adjustable input 72 parameters that can be measured experimentally. The mathematical formulation of 73 the CDP model can be found in these references [12-14]. 74

75 **3** Results and Discussions

76 3.1 Simulation Verification

It is necessary to validate the numerical techniques to verify the accuracy of the
 modeling and corresponding results. The important aspects to be validated were
 the concrete material model used in the present non-linear investigation, structural

| Force (Test-kN) | Force (SimkN) | Disparity (%) | Mid-span deformation (Test-mm) | Mid-span deformation (Sim mm) | Disparity (%) |
|--------------------|------------------|---------------|--------------------------------------|-------------------------------------|---------------|
| 2280 | 2420 | 6.1 | 23.7 | 25 | 5.1 |

Table 1 Mid-span deformation and force of the composite column in the test and simulation



Fig. 1 Cross section of composite column and force-deformation relationship

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Fig. 2 Full 3D model simulation (a), failure of composite column in the simulation (b), test (c)

response, and outcome concerning the results obtained from the experimental studies.
In this section, the simulation model of the steel-concrete composite column was
implemented. The results are compared to the test of Lelkes et al. [15]. The hotrolled I—section HEA 200 was used for this test. For the longitudinal reinforcement,
the bars 4D14 were considered. The used compressive strength of the concrete in
experiments and simulations is 65.4 MPa. Figure 1a shows the cross-section of the

Table 1 and Fig. 1b show the force-deformation relationship curve of the composite 87 column after the test and simulation. The deviation between the experiment of Lelkes 88 et al. and simulation results is relatively small. The outcome of an explosion test 89 depends on many factors such as specimens, real testing conditions, and so on. 90 Therefore, the less 10% deviation of the result between simulation and test is accept-91 able. Figure 2 depicts the failure result of the composite column after the simulation 92 and the test. In Lelkes's test, big cracks were observed during the test and the column 93 was a failure at the middle cross-section of the column. This result is basically the 94 same as the simulation. Based on the analyzed results, it can be concluded that the 95 proposed simulation model in the ABAQUS software platform ensures the accuracy 96 for evaluating the behavior of the composite-column. 97

98 3.2 Parametric Study

⁹⁹ In this section, a steel-UHPC composite column under axial force and flexural loading ¹⁰⁰ will be investigated. The cross-section of the column is similar to that of Fig. 1b ¹⁰¹ but differs in geometric dimensions and length. The column has a cross-section is ¹⁰² 300×300 mm and 3 m in length. Figure 3 presents the constitute model of UHPC

Author Proof

Behavior of Steel-UHPC Composite Column ...



material. According to Fig. 3, when the compressive strain of UHPC is less than 0.00434, the compressive region of UHPC is assumed to be linear elastic. However, as the strain exceeds 0.00434, the compressive region of UHPC begins crushing and exhibits a reduced stiffness until it fails with remained stress of 14.8 MPa. The material characteristics of UHPC and parameters for the CDP model are summarized in Table 2 [16]. The steel type of SD400 was used for a composite column, are listed in Table 3.

Tremblay et al. introduced the equation to estimate the maximum compressive load capacity of the steel-concrete composite column, taking into account of steel flange [16]:

$$P_n = 0.85A_c f_{ck} + A_{se} f_y \tag{1}$$

| Basic parametters of UHPC | | | | | |
|-----------------------------------|--------------------------|---------------------------|--|-----------------------|--|
| Compressive strength (MPa) | Elastic modulus (MPa) | Possion's ratio | Weight density (N/mm ³) | Expansion coefficient | |
| 135 | 44,617 | 0.2 | 2.45e ⁻⁵ | 1.1e ⁻⁵ | |
| Parametters of UHPC for CDP model | | | | | |
| Ψ (⁰) | E | σ_{bo}/σ_{co} | Kc | μ | |
| 36 | 0.1 | 1.16 | 0.667 | 0 | |
| | | | | | |

| Table 2 | Material | characteristics | of | UHPC |
|---------|----------|-----------------|----|------|
|---------|----------|-----------------|----|------|

 Table 3
 Material characteristics of steel SD400

| Elastic modulus (MPa) | Possion's ratio | Expansion coefficient | Weight density (N/mm ³) | Yield strength (MPa) | Ultimate strength (MPa) |
|-----------------------------|--------------------|-----------------------|---|-------------------------|-------------------------------|
| 205,940 | 0.3 | $1.2e^{-5}$ | 7.7e ⁻⁵ | 400 | 560 |

112

(4)

where: A_c denotes the cross-section of the concrete; f_{ck} and f_y are the compressive strength of the concrete and the yielding strength of the steel, respectively;

¹¹⁷ A_{se} presents the effective cross-section of the steel structure considering local ¹¹⁸ buckling:

$$A_{se} = (d - 2t_f)t_w + 4b_e t_f \tag{2}$$

where: d is the column's depth; t_f , t_w present the thickness of the steel flange and web, respectively. b_e is the effective width of steel flange:

$$b_e/b = 0.6/\lambda_P \le 1.0$$
 (3)

¹²⁵ b is a half of the width of the steel column. λ_p is the slenderness ratio of the flange, ¹²⁶ which can be defined as:

 $\lambda_P = \frac{b}{t_f} \sqrt{\frac{12(1-\nu^2)f_y}{\pi^2 F k}}$

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where: k presents the buckling coefficient of the depending on ratio of s/b

$$k = \frac{4}{(s/b)^2} + \frac{15}{\pi^4} (s/b)^2 + \frac{20}{3\pi^2} (2 - 3\nu)$$
(5)

Based on the Eqs from 1 to 5, we can calculate the maximum compressive load 132 capacity of the steel-UHPC composite column $P_u = 14887$ kN. The numerical model 133 will be applied an initial axial load of 0.4Pu (5955kN) and 0.5Pu (7443kN) to eval-134 uate the maximum moment capacity of the column. For the sake of simplicity and 135 comparison, the analysis model of columns is named as follows. Cx-4 and Cx-5 are 136 the columns subjected to bending moment in the X direction (strong axis) with the 137 initial axial load of 0.4P_u and 0.5P_u, respectively. In a similar way, Cy-4 and Cy-5 138 represent the columns with bending moment in the Y direction (weak axis) with the 139 initial axial load of 0.4Pu and 0.5Pu, respectively (Table 4). 140

Figures 4 and 5, and Table show the loading capacity of the steel-UHPC composite column in the simulation model and Eurocode 4. In Fig. 4a of case 1, moment M_x in the X direction (strong axis), applied axial force in the Cx-5 column is 12.5% higher

| Column | Axial force (kN) | Maximum bending moment Mx (kN.m) | Maximum bending moment My (kN.m) |
|--------|------------------|----------------------------------|----------------------------------|
| Cx-4 | 5955 | 1101.4 | // |
| Cx-5 | 7443 | 1069.3 | // |
| Cy-4 | 5955 | // | 527.4 |
| Cy-5 | 7443 | // | 543.8 |

Table 4 Maximum bending moment and axial force in the column

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Fig. 4 Moment-Rotation relationship according to X and Y direction



Fig. 5 Moment-Axial relationship according to X and Y axis according to simulation and Eurocode 4

than Cx-4 column, however, the maximum moment capacity in the Cx-5 column is 3% 144 less than Cx-4 (1069.3kN.m compared with 1101.4 kN m). The discrepancy can be 145 observed in the behavior of the moment-rotation curve. For the Cx-5 column, after the 146 bending moment capacity reaches the peak value at 1069.3kN.m, it decreases remark-147 ably. The bending moment capacity in the Cx-5 column is 638.7 kN m at 0.04 rad., 148 which is 28% less than the Cx-4 column (638.7 kN m). Apparently, when the axial 149 force increases in the X direction (strong axis), the steel-UHPC composite column 150 shows a higher stiffer while the maximum bending moment capacity decrease. 151 Furthermore, under greater axial force, the bending moment capacity decreases more 152 rapidly. In Fig. 4b of case 2 according to the Y direction (weak axis), the bending 153 moment M_y in columns are different from Case 1. The maximum bending moment 154 M_v of the Cy-5 column is 543.8 kN m, which is 3.1% greater than in the Cy-4 column 155

(527.4 kN m). However, after reaching the peak of the bending moment, this value 156 in the Cy-5 column decreases more rapidly than Cy-4. At rotation of 0.02 rad., the 157 maximum bending moment in the Cy-5 column is 245.1 kN m, which is 28.7% less 158 than in the Cy-4 column (315.2 kN m). It can be concluded that in the weak direc-159 tion axis, when the axial force increases, the column shows stiffer characteristic and 160 maximum bending moment also exhibits higher value. Nevertheless, the maximum 161 bending moment undergoes a noticeably rapid decrease with an increment in axial 162 force. The flexural capacity of the composite column in the strong axis shows a 163 significant decrease than the weak axis. 164

Figure 5 shows the loading capacity of the column according to the simulation and Eurocode 4-EC4 [17]. In the strong axis, the maximum bending moment capacity M_x (1101.4 kN m) of simulation is 8.7% less than in the calculation of EC4 (1198.2 kN m). In the weak axis, maximum bending moment capacity M_x (543.8 kN m) of simulation shows the result of 10% less than in the calculation of EC4 (600.1 kN m). The result disparity of less than 10% between EC4 and simulation model is acceptable, indicating the effectiveness of the simulation method.

172 4 Conclusions

Based on the theory of the CDP model, a series of full 3D numerical models of
the steel-UHPC composite columns are implemented to interrogate the behavior
of composite columns under axial load and moment. The following important
conclusions are drawn:

CDP model can be successfully utilized to simulate the behavior of steel-UHPC composite column under axial force and bending moment including damage state of the column and determining loading capacity of the composite column.

- The simulation results of the proposed model shows the reliability as compared with experiments and practical design equations. The CDP model can be applied to further studies of the steel-UHPC column under special loads such as cyclic or dynamic loads.
- In the strong axis, the bending moment capacity decrease as axial force in crease. After reaching the maximum peak value, the bending moment capacity
 decreases more rapidly. In contrast to the strong axis, in the weak axis, as the
 axial force increases, the column exhibits greater stiffness and the maximum
 bending moment also shows a higher value.

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